

# PRODUCT DATA SHEET INFORMATION



## BLOW MOLD VACUUM VALVE

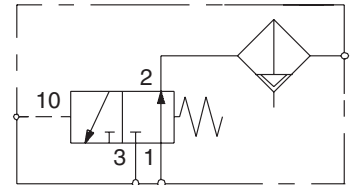
### 3/2 Directional Control Valve Normally Closed – Pressure Controlled



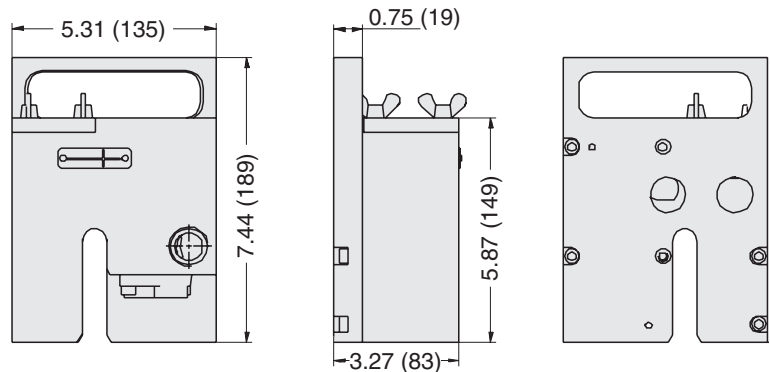
#### Features:

- High-speed poppet construction
- Viton-seals on metal seat
- Constant repeatability
- Specialized low-wear body-coating
- Hard piston coating
- Built-in steel filter
- Non-lube
- EMHART interface
- Integrated handle
- Special versions available, consult ROSS.

<b>Model Number</b>	<b>D1254A6907</b>
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#### Dimensions - inches (mm)



#### Standard Specifications:

**Construction:** Poppet.  
**Ambient Temperature:** 0° to 300° F (-17° to 150° C).  
**Media Temperature:** 0° to 300° F (-17° to 150° C).

**Flow Medium:** Vacuum service.  
**Inlet Pressure:** Vacuum to 0 psig (-1 to 0 bar).  
**Signal Pressure:** 30 to 150 psig (2 to 10 bar).

#### ROSS VALVES FOR IS GLASS MACHINES:

- 21-Valve Block • Blow Head On/Off • Blow Mold Vacuum • Blow Pistol • Cartridge Valve, Open or Closed
- Counterblow Vacuum or Hi-Lo Pressure • Final Blow, Settle Blow, Finish Cooling, Blow Off
- Mold Open/Close • Plunger Up or Down, Cooling • Proportional Valve • Pusher



#### WARRANTY, CAUTIONS and WARNINGS

Standard ROSS warranty, cautions and warnings apply, available upon request or at [www.rosscontrols.com](http://www.rosscontrols.com).

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<b>ROSS EUROPA GmbH</b>	Germany	Tel: 49-6103-7597-0	web site: <a href="http://www.rosseuropa.com">www.rosseuropa.com</a>
<b>ROSS ASIA K.K.</b>	Japan	Tel: 81-42-778-7251	web site: <a href="http://www.rossasia.co.jp">www.rossasia.co.jp</a>
<b>ROSS UK Ltd.</b>	UK	Tel: 44-1543-671495	web site: <a href="http://www.rossuk.co.uk">www.rossuk.co.uk</a>
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