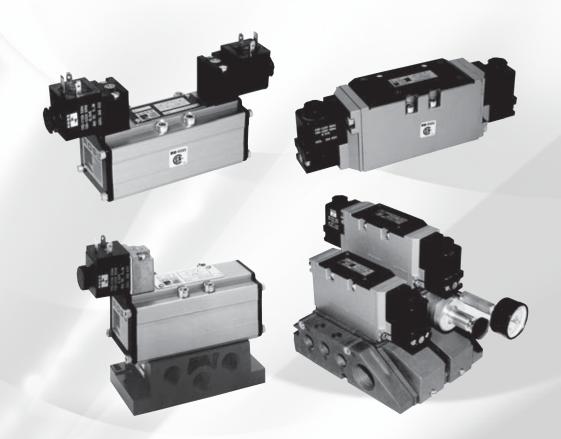


ROSS CONTROLS®

ISO 5599/I VALVES W60 & W64 SERIES ISO 5599/II VALVES W65 SERIES

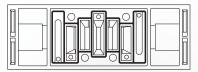


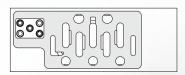
ISO W60, W64, & W65 SERIES VALVES - KEY FEATURES

- ISO Sizes 1, 2, & 3
- 5/2 Single, 5/2 Double, & 5/3 Double Solenoid Pilot & Pressure Controlled Valves
- Available with Buna-N and Fluororelastomer seals for a wide temperature and resistance range
- W60 Series Precision Finish Stainless Steel Spool & Sleeve internals that provide high shifting • speed, long life, non-lube service, and easy maintenance
- W64 Series Poppet construction is highly tolerant to dirty air
 - W65 Series Precision Finish Stainless Steel Spool & Sleeve internals that provide high shifting speed, long life, non-lube service, and easy maintenance
 - Serial Bus Communication compatible
 - Plug-In valve to base electrical connector eliminates need to disconnect wires to remove valve

Standard Definitions

5599/I: Drop-cord Standards for Sizes 1, 2, 3





5599/II: Plug-in Standards for Size 1, 2, 3

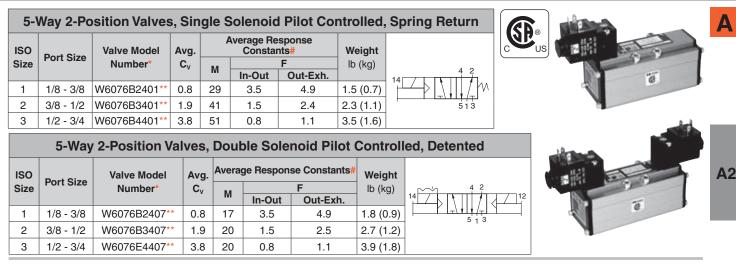
		DESCR	IPTI	ON		AVA	ILAE	BLE	POR	T S	ZES			F	UNC	TION	IS						
VALVE TYPE	VALVE SERIES	ISO Size	Spool & Sleeve	Poppet	1/8	1/4	3/8	1/2	3/4	1	1¼	1½	3/2 Single	5/2 Single	5/2 Double	5/3 Closed Center	5/3 Open Center	5/3 Pressure Center	Max Flow (Cv)	Solenoid Control	Direct Solenoid Control	Pressure Control	Page
ISO 5599/I	W60	1																	0.8				A2.3 - A2.7
	W60	2																	1.9				A2.3 - A2.7
	W60	3																	3.8				A2.3 - A2.7
	W64	1																	1.0				A2.3 - A2.7
	W64	2																	2.0				A2.3 - A2.7
	W64	3																	4.0				A2.3 - A2.7
Single Sub-	Bases & Sub	-Base M	ani	fold	s																		A2.8
Accessorie	S																						A2.9 - A2.10
ISO 5599/II	W65	1																	0.8				A2.10 - A2.13
	W65	2																	1.9				A2.10 - A2.13
	W65	3																	3.8				A2.10 - A2.13
Sub-Bases	& Modular M	anifolds																					A2.14 - A2.15
Accessories	s for Sub-Ba	ses & Mo	odul	ar N	lani	folds	\$																A2.16
Single Sub-	Bases & Moo	dular Sul	b-Ba	ase	Man	ifold	ls																A2.17
End Plate K	its & Access	ories																					A2.18 - A2.19

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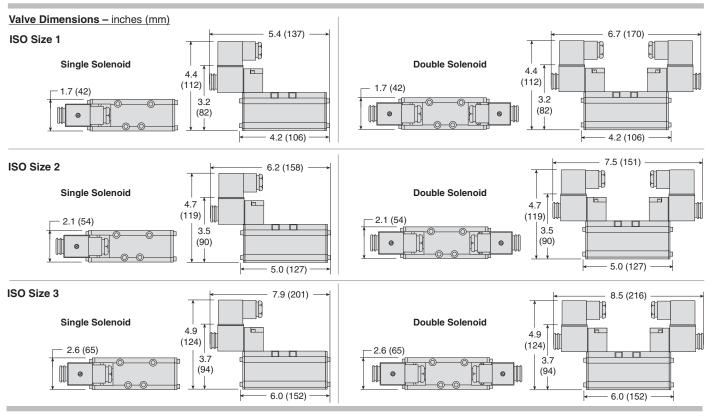
Solenoid Controlled Valves

ISO 5599/I W60 Series



* Sub-bases and sub-base manifolds ordered separately, refer to page A2.8.

** Insert voltage code: "W" = 24 volts DC; "Z" = 110-120 volts AC, 50/60 Hz; e.g., W6076B2401W. For other voltages, consult ROSS. # Valve Response Time – Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.



Options: Indicator Light (in electrical connectors), refer to page A2.9. Accessories ordered separately, refer to page A2.9-10.

STANDARD SPECIFICATIONS (for valves on this page):

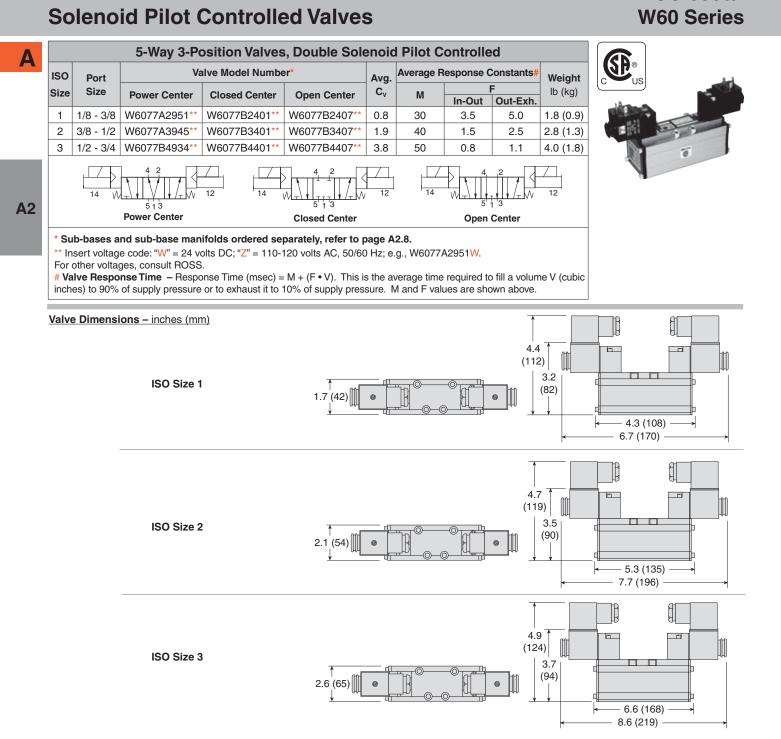
Construction: Spool and sleeve. Mounting Type: Base. Solenoid Pilot: Rated for continuous duty. Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz. Power Consumption (each solenoid): 11 VA inrush, 8.5 VA holding on 50 or 60 Hz; 6 watts on DC. Enclosure Rating: IP65, IEC 60529. Electrical Connections: EN 175301-803 Form A connector.

Ambient Temperature: 40° to 120°F (4° to 50°C).
Media Temperature: 40° to 175°F (4° to 80°C).
For other temperature ranges, consult ROSS.
Flow Media: Filtered air.
Inlet Pressure: Vacuum to 150 psig (10 bar).
Pilot Pressure: ISO size 1 models: At least 30 psig (2 bar). ISO Size 2 & 3 models: At least 15 psig (1 bar).
Internal/External Supply: Selected automatically.
Manual Override: Flush; metal, non-locking.

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Options: Indicator Light (in electrical connectors), refer to page A2.9. Accessories ordered separately, refer to page A2.9-10.

STANDARD SPECIFICATIONS (for valves on this page):

Media Temperature: 40° to 175°F (4° to 80°C). Construction: Spool and sleeve. Mounting Type: Base. For other temperature ranges, consult ROSS. Solenoid Pilot: Rated for continuous duty. Flow Media: Filtered air. Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz. Inlet Pressure: Vacuum to 150 psig (10 bar). Power Consumption (each solenoid): 11 VA inrush, 8.5 VA holding on **Pilot Pressure:** 50 or 60 Hz; 6 watts on DC. Size 1 models: At least 30 psig (2 bar). Enclosure Rating: IP65, IEC 60529. Size 2 & 3 models: At least 15 psig (1 bar). Internal/External Supply: Selected automatically. Electrical Connections: EN 175301-803 Form A connector. Ambient Temperature: 40° to 120°F (4° to 50°C). Manual Override: Flush; metal, non-locking.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

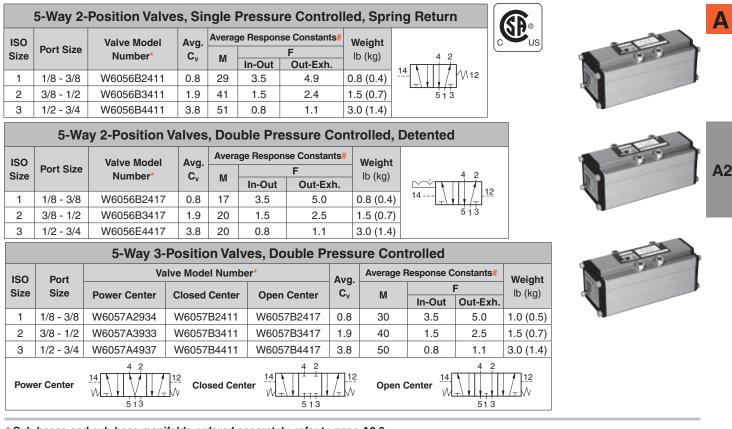
A2.4



ISO 5599/I

Pressure Controlled Valves

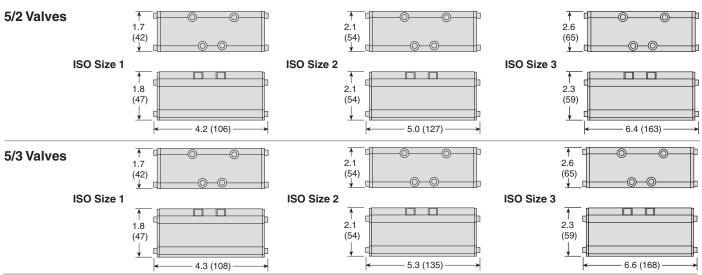
ISO 5599/I W60 Series



* Sub-bases and sub-base manifolds ordered separately, refer to page A2.8.

Valve Response Time - Response Time (msec) = M + (F • V). This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Dimensions - inches (mm)



Accessories ordered separately, refer to page A2.9-10.

STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve. Mounting Type: Base. Ambient/Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS. Flow Media: Filtered air.

Inlet Pressure: Vacuum to 150 psig (10 bar). **Pilot Pressure:** Size 1 models: At least 30 psig (2 bar). Size 2 & 3 models: At least 15 psig (1 bar).

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

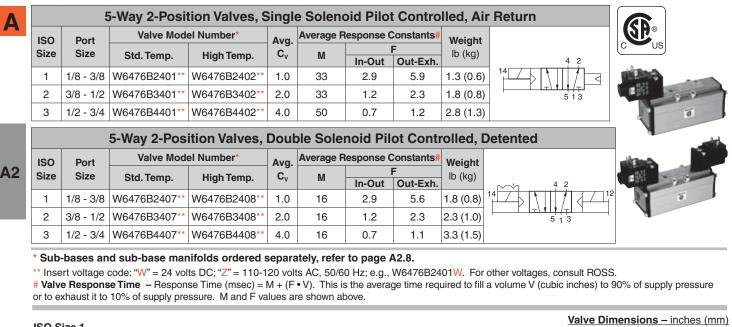


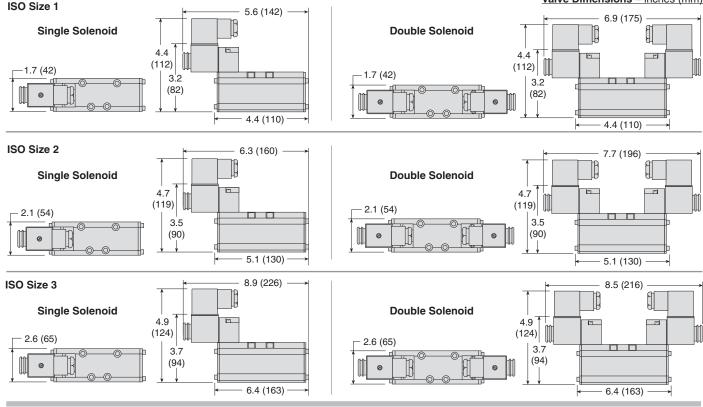
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Solenoid Pilot Controlled Valves

ISO 5599/I W64 Series





Options: Indicator Light (in electrical connectors); refer to page A2.9. Accessories ordered separately, refer to page A2.9-10.

STANDARD SPECIFICATIONS (for valves on this page):					
Construction: Poppet.	Electrical Connections: EN 175301-803 Form A or Form C connector.				
Mounting Type: Base.	MediaTemperature: 40° to 175°F (4° to 80°C); extended to 220°F (105°C)				
Solenoid Pilot: Rated for continuous duty.	for High Temperature models.				
Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz.	For other temperature ranges, consult ROSS.				
Power Consumption (each solenoid): 11 VA inrush, 8.5 VA holding on	Flow Media: Filtered air.				
50 or 60 Hz; 6 watts on DC.	Inlet Pressure: 30 to 150 psig (2 to 10 bar).				
Ambient Temperature: 40° to 120°F (4° to 50°C); extended to 175°F	Pilot Pressure: Must be equal to or greater than inlet pressure.				
(80°C) for High Temperature models.	Internal/External Supply: Selected automatically.				
Enclosure Rating: IP65, IEC 60529.	Manual Override: Flush; metal non-locking.				

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



Pressure Controlled Valves

	5-Way 2-Position Valves, Single Pressure Controlled, Air Return								
ISO	Port	Valve Model Number*		Avg.	Average R	esponse C	Constants#	Weight	
Size	Size	Ctd Tomp	High Temp.	C _v	м		F	lb (kg)	
0120	0120	Std. Temp.	nigh temp.	Οv	IVI	In-Out	Out-Exh.	ib (kg)	4
1	1/8 - 3/8	W6456B2411	W6456B2412	1.0	33	2.9	5.9	0.8 (0.4)	
2	3/8 - 1/2	W6456B3411	W6456B3412	2.0	33	1.2	2.3	1.3 (0.6)	
3	1/2 - 3/4	W6456B4411	W6456B4412	4.0	50	0.7	1.2	2.3 (1.1)	

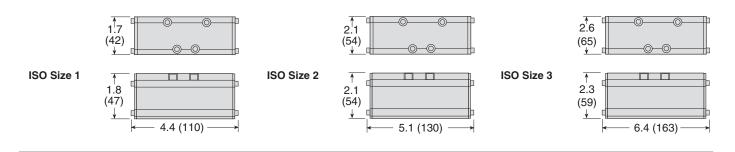
	5-Way 2-Position Valves, Double Pressure Controlled, Detented								
ISO	Port	Valve Mode	Valve Model Number*		Average R	erage Response Constants#		Weight	
Size	Size	Ctd Tamm	Link Town	Avg. C _v	м		F	lb (kg)	
0120	0120	Std. Temp.	High Temp.	Οv	IVI	In-Out	Out-Exh.	ib (kg)	
1	1/8 - 3/8	W6456B2417	W6456B2418	1.0	16	2.9	5.6	1.8 (0.8)	14
2	3/8 - 1/2	W6456B3417	W6456B3418	2.0	16	1.2	2.3	2.3 (1.0)	513
3	1/2 - 3/4	W6456B4417	W6456B4418	4.0	18	0.7	1.1	3.3 (1.5)	

* Sub-bases and sub-base manifolds ordered separately, refer to page A2.8.

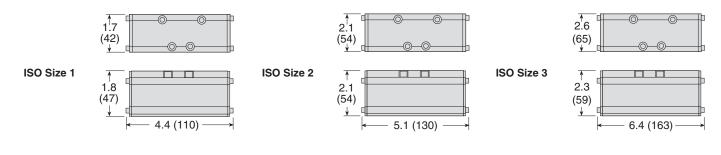
Valve Response Time – Response Time (msec) = $M + (F \cdot V)$. This is the average time required to fill a volume V (cubic inches) to 90% of supply pressure or to exhaust it to 10% of supply pressure. M and F values are shown above.

Valve Dimensions - inches (mm)

Single Pressure Controlled



Double Pressure Controlled



Accessories ordered separately, refer to page A2.9-10.

STANDARD SPECIFICATIONS (for valves on this page):

Construction: Poppet. Mounting Type: Base. Ambient/Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS. Flow Media: Filtered air. Inlet Pressure: Vacuum to 150 psig (10 bar). Pilot Pressure: Size 1 models: At least 30 psig (2 bar). Size 2 & 3 models: At least 15 psig (1 bar).

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



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A2.7

Δ

A2

Single Sub-Bases & Sub-Base Manifolds

for ISO 5599/I Valves W60 & W64 Series

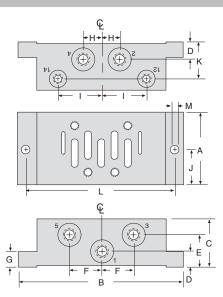
ISO 5599/I Sub-Bases

Α

A2

ISO	Port		Port Siz	Sub-Base	
Size	Threads	2, 4	1, 3, 5	12, 14	Model Number (Side Ported)
	NPT	1/8	1/4	1/8	654K91
1	NPT	1/4	1/4	1/8	600C01
	G	1/4	1/4	1/8	D600C01
	NPT	3/8	3/8	1/8	642K91
	NPT	3/8	3/8	1/8	601C01
2	G	3/8	3/8	1/8	D601C01
	NPT	1/2	1/2	1/8	643K91
	NPT	1/2	1/2	1/8	602C01
3	G	1/2	1/2	1/8	D602C01
	NPT	3/4	3/4	1/8	644K91

S	ub-Base Din	nensions incl	hes (mm)
	ISO 1	ISO 2	ISO 3
Α	1.89 (48)	2.24 (57)	2.80 (71
В	4.33 (110)	4.88 (124)	5.87 (149)
С	1.26 (32)	1.57 (40)	1.26 (32)*
D	0.41 (38)	0.55 (14)	0.67 (17)
Е	0.85 (39)	1.02 (26)	0.67 (17)
F	0.85 (23)	1.10 (28)	1.34 (34)
G	0.39 (23)	0.51 (13)	0.71 (18)
н	0.47 (92)	0.59 (15)	0.63 (16)
Ι	1.14 (29)	1.46 (37)	1.77 (45)
J	0.94 (58)	1.12 (29)	1.40 (36)
К	0.93 (24)	1.518(30)	0.87 (22)
L	3.86 (22)	4.41 (112)	5.35 (136
М	0.22 (6)	0.26 (7)	0.26 (7)
* 1.7	77 (45) on su	ub-base 644	K91.



ISO 5599/I Sub-Base Manifolds

ISO	Port Size			Manifold Model Number					
Size	2, 4	1, 3, 5	12, 14	Bottom Ported Station*	End Ported Station*	End Station Kit*			
1	1/4	3/8	1/8	460K91	664K91	326K86			
2	3/8	1/2	1/8	461K91	665K91	327K86			
3	1/2	1	1/8	462K91	666K91	328K86			
*NPT	port thread	ds. For BS	PP thread	ls, add a "D" prefix to	o the model numb	er, e.g., <mark>D</mark> 460K91.			

In addition to the manifold stations, an end station kit must be ordered for each manifold installation. End-ported stations are assemblies consisting of a bottom-ported station and an end-ported adaptor plate. Adaptor plates are cross-hatched in the drawings below.

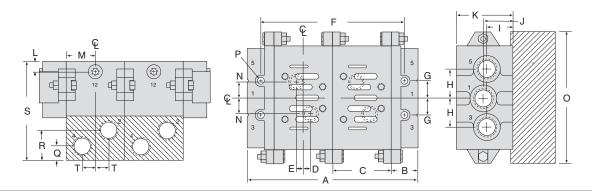
NOTE: Lined portions of drawings are end-ported adaptors which are included only with end-ported stations.

A and F dimensions are for a 2-station manifold.

For each additional station add the C dimension to obtain new A and F dimensions.

ACCESSORIES and OPTIONS for MANIFOLDS

Blank Station Kits, Blocking Discs, Pressure Plates, Transition Plates and other available options are shown on page A2.10.



I	Manifolds Din	nensions inch	nes (mm)
	ISO 1	ISO 2	ISO 3
Α	5.12 (130)	6.46 (164)	7.95 (202)
В	0.87 (22)	1.02 (26)	1.18 (30)
С	1.69 (43)	2.20 (56)	2.80 (71)
D	0.30 (8)	0.24 (6)	0.31 (8)
Е	0.06 (2)	0.20 (5)	0.24 (6)
F	4.25 (108)	5.43 (138)	6.77 (172)
G	0.55 (14)	0.69 (18)	1.02 (26)
Н	0.94 (24)	1.24 (32)	1.85 (47)
Ι	0.83 (21)	0.87 (22)	1.22 (31)
J	0.94 (24)	0.94 (24)	1.34 (34)
К	1.81 (46)	1.85 (47)	2.20 (56)
L	0.33 (9)	0.35 (9)	0.39 (10)
М	0.85 (22)	1.10 (28)	1.40 (36)
Ν	0.51 (13)	0.59 (15)	0.75 (19)
Р	0.27 (7)	0.35 (9)	0.47 (12)
Q	0.47 (12)	0.55 (14)	0.67 (17)
R	0.98 (25)	1.02 (26)	1.14 (29)
S	3.19 (81)	3.54 (90)	3.90 (99)
Т	0.43 (11)	0.57 (15)	0.71 (18)



Accessories

Interposed Pressure Regulators

for ISO 5599/I Valves W60 & W64 Series

Regulator Model Number

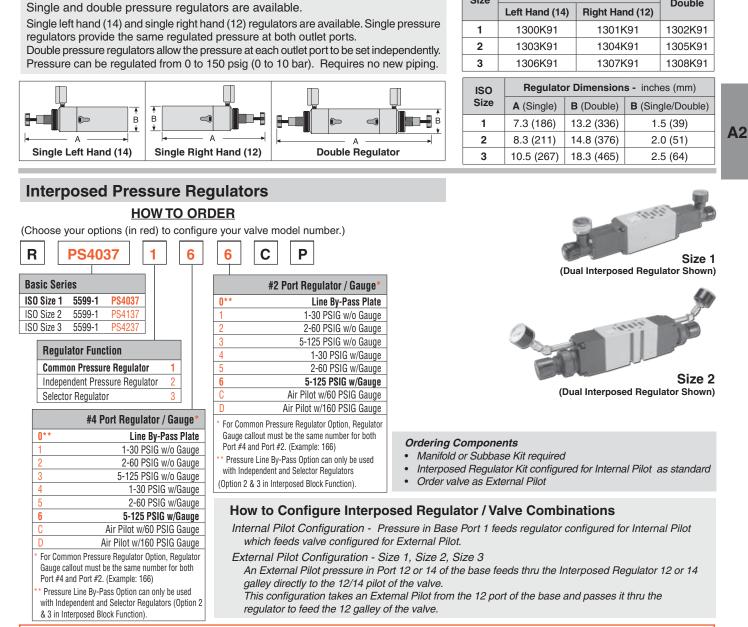
Single

ISO

Size

Δ

Double



WARNING: Double interposed regulators will reverse output ports, the 12 solenoid will pressurize the 4 port, the 14 solenoid will pressurize the 2 port which may cause unexpected, potentially dangerous cylinder movement at valve pressurization.

Interposed Flow Controls

An interposed flow control unit regulates the exhaust flow of air from a pneumatic cylinder, thereby controlling the extension and retraction speeds. Separate controls regulate the air flow from each end of the cylinder. Being located between the valve and base, the unit requires no additional piping. Available only for W60 Series valves.

ISO Size	Part Number
1	701B77
2	702B77
3	722B77

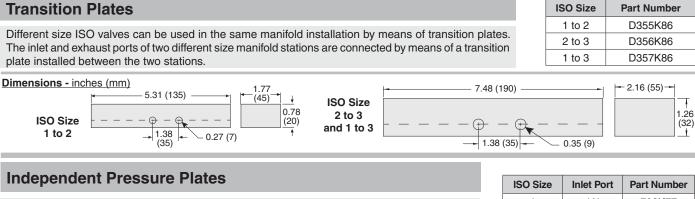
ISO Size Part Number **Blank Station Kits** 1 546H77 2 694K77 A blank station plate is used to cover the top of a manifold station that is not in use. A kit consists of a metal plate 0.32 inch (8 mm) thick, a gasket, and mounting bolts. 3 537H77

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Accessories

A2

for ISO 5599/I Valves W60 & W64 Series



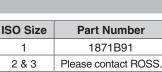
When a valve in a manifold installation must work at a different pressure than that supplied to the manifold, an independent supply can be provided via an independent pressure plate. The pressure plate mounts between valve and base and isolates the valve from the manifold inlet pressure. The independent supply is connected to an inlet port in the end of the pressure plate.

Inlet Port	Part Number
1/4	703K77
3/8	692K77
1/2	715K77
	1/4 3/8

 \square

Г

Interposed Shut-Off Manually actuated with a 1/4 turn, the interposed shut-off isolates all 1 ports, including the pilot.





1	 3.75 (95.3) —— 3.23 (8

ISO Size 1

ISO Size

1 2

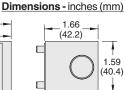
3

(82.0)

0

0

A



Kit of 3 Disks

1007K77

1008K77

1009K77

Blocking D	lisks
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Ports between manifold stations can be closed by means of blocking disks.

Flying Solenoids Leads

Flying leads are available with 18 gauge insulated wires with spade connectors at one end. A kit of flying leads consists of three wires, each 39 inches (991 mm) long.

Electrical Connectors

	Courd Longath	Cond	Electrical				
Electrical Connector Type	•		Without	Lighted C	onnector*		
			Light	24 Volts DC	120 Volts AC		
Prewired Connector (18 gauge)	2 (61⁄2)	6-mm	721K77	720K77-W	720K77-Z		
Prewired Connector (18 gauge)	2 (6½)	10-mm	371K77	383K77-W	383K77-Z		
EN 175301-803 Form A Connector for threaded conduit (1/2 inch electrical conduit fittings) – – – 723K77 724K77-W 724K77-Z							
EN 175301-803 Form A Connector Only – – 937K87 936K87-W 936K87-Z							
	Prewired Connector (18 gauge) Prewired Connector (18 gauge) Connector for threaded conduit (1/2 inch electrical conduit fittings)	Prewired Connector (18 gauge)2 (6½)Prewired Connector (18 gauge)2 (6½)Connector for threaded conduit (1/2 inch electrical conduit fittings)	Electrical Connector Typemeters (feet)DiameterPrewired Connector (18 gauge)2 (6½)6-mmPrewired Connector (18 gauge)2 (6½)10-mmConnector for threaded conduit (1/2 inch electrical conduit fittings)	Electrical Connector TypeCord Length meters (feet)Cord DiameterWithout LightPrewired Connector (18 gauge)2 (6½)6-mm721K77Prewired Connector (18 gauge)2 (6½)10-mm371K77Connector for threaded conduit 	Electrical Connector TypeCord Length meters (feet)Cord DiameterWithout LightLighted CPrewired Connector (18 gauge)2 (6½)6-mm721K77720K77-WPrewired Connector (18 gauge)2 (6½)10-mm371K77383K77-WConnector for threaded conduit (1/2 inch electrical conduit fittings)723K77724K77-W	Lighted Connector Typemeters (feet)DiameterWithoutLighted Connector'Prewired Connector (18 gauge)2 (6½)6-mm721K77720K77-W720K77-ZPrewired Connector (18 gauge)2 (6½)10-mm371K77383K77-W383K77-ZConnector for threaded conduit (1/2 inch electrical conduit fittings)723K77724K77-W724K77-Z	

Silencers

Port	Thread	Mode	l Number	Avg.	Dimensions inches (mm)		Weight			
Size	Туре	NPT Threads	BSPT Threads	Cv	Α	В	lb (kg)		-A-	
3/8	Male	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)		0 - 0	
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)		() · · · ·	H
3/4	Male	5500A5013	D5500A5013	5.1	1.3 (32)	3.6 (91)	0.2 (0.1)		B	
1 Male 5500A6003 D5500A6003 14.6 2.0 (51) 5.4 (138) 0.6 (0.3)										
Pressu	Pressure Range: 0 to 150 psig (0 to 10.3 bar) maximum. Flow Media: Filtered air.									

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

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Kit Number

Single Disk

235A40

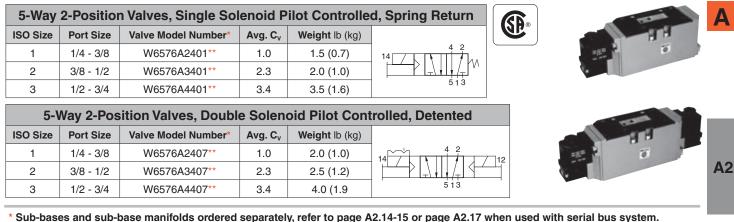
236A40

237A40

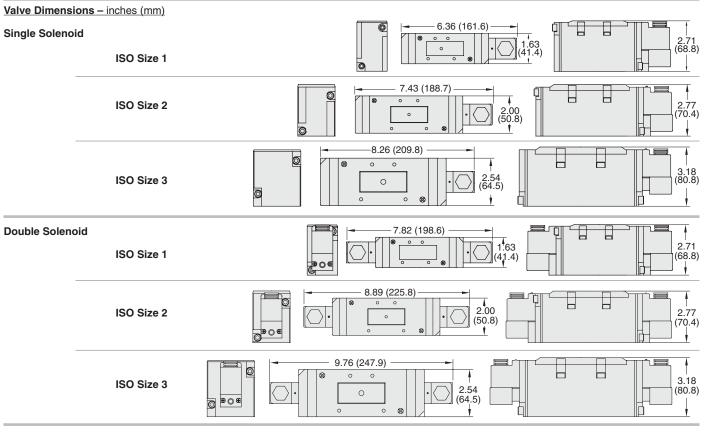
725K77

Solenoid Pilot Controlled Valves

ISO 5599/II W65 Series



* Sub-bases and sub-base manifolds ordered separately, refer to page A2.14-15 or page A2.17 when used with serial bus system.
** Insert voltage code: "W" = 24 volts DC; "Z" = 110-120 volts AC, 50/60 Hz; e.g., W6576A2401W. For other voltages, consult ROSS.



Accessories ordered separately, refer to page A2.16 or page A2.18-19 when used with serial bus system.

The W65 Series has a base electrical connector which eliminates the need to disconnect wires to remove the valve. This eliminates drop cords, simplifies maintenance and connection to Serial Data Communication systems.

STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve. Mounting Type: Base. Solenoids: Rated for continuous duty. Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz. Power Consumption (each solenoid): 6.5 VA holding on 50 or 60 Hz; 3.5 watts on DC (at 10 bar). Ambient Temperature: 40° to 120°F (4° to 50°C). Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS. Flow Media: Filtered air.
Inlet Pressure:
Size 1 models: 30 to 150 psig (2 to 10 bar);
Size 2 & 3 models: 15 to 150 psig (1 to 10 bar).
All sizes also available up to 232 psig (16 bar).
Pilot Supply: Internal/external supply selected automatically. Required pressure at least 30 psig (2 bar).
Indicator Light: Included, one per solenoid.
Manual Override: Flush; metal, non-locking.

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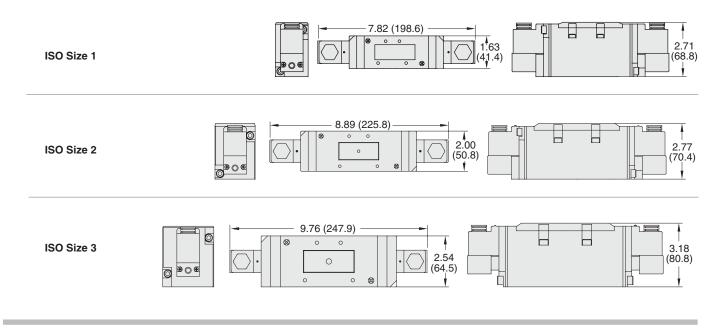
Solenoid Pilot Controlled Valves

ISO 5599/II W65 Series

	5-Way 3-Position Valves, Double Solenoid Pilot Controlled								
ISO	Port	Valve Model Number* Avg. Cv	Weight						
Size	Size	Power Center	Closed Center	Open Center	Avg. Ov	lb (kg)			
1	1/4 - 3/8	W6577A2902**	W6577A2401**	W6577A2407**	1.0	2.0 (1.0)			
2	3/8 - 1/2	W6577A3901**	W6577A3401**	W6577A3407**	2.3	2.5 (1.2)			
3	1/2 - 3/4	W6577A4900**	W6577A4401**	W6577A4407**	3.4	4.0 (1.9)			
14	4 2 W513				4 2 + 1 + 1 5 1 3				
	Power Ce	enter	Closed Center		Open Cen	nter			

* Sub-bases and sub-base manifolds ordered separately, refer to page A2.14-15 or page A2.17 when used with serial bus system. ** Insert voltage code: "W" = 24 volts DC; "Z" = 110-120 volts AC, 50/60 Hz; e.g., W6577A2902W. For other voltages, consult ROSS.

Valve Dimensions - inches (mm)



Accessories ordered separately, refer to page A2.16 or page A2.18-19 when used with serial bus system.

The W65 Series has a base electrical connector which eliminates the need to disconnect wires to remove the valve. This eliminates drop cords, simplifies maintenance and connection to Serial Data Communication systems.

STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve. Mounting Type: Base. Solenoids: Rated for continuous duty. Standard Voltages: 24 volts DC; 110-120 volts AC, 50/60 Hz. Power Consumption (each solenoid): 6.5 VA holding on 50 or 60 Hz; 3.5 watts on DC (at 10 bar). Ambient Temperature: 40° to 120°F (4° to 50°C). Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS. Flow Media: Filtered air.

Inlet Pressure:

Size 1 models: 30 to 150 psig (2 to 10 bar); Size 2 & 3 models: 15 to 150 psig (1 to 10 bar). All sizes also available up to 232 psig (16 bar). Pilot Supply: Internal/external supply selected automatically. Required pressure at least 30 psig (2 bar). Indicator Light: Included, one per solenoid. Manual Override: Flush; metal, non-locking.



Pressure Controlled Valves

5-Way 2-Position Valves, Single Pressure Controlled, Spring Return **ISO Size** Port Size Valve Model Number* Avg. C_v Weight lb (kg) 2 1/4 - 3/8 W6556A2411 1.0 0.8 (0.4) 1 1/12 2 3/8 - 1/2 W6556A3411 2.3 1.5 (0.7) 3 1/2 - 3/4 W6556A4411 3.4 3.0 (1.4)

5-\	5-Way 2-Position Valves, Double Pressure Controlled, Detented									
ISO Size	Port Size	Valve Model Number*	Avg. C _v	Weight Ib (kg)	4.0					
1	1/4 - 3/8	W6556A2417	1.0	0.8 (0.4)						
2	3/8 - 1/2	W6556A3417	2.3	1.5 (0.7)						
3	1/2 - 3/4	W6556A4417	3.4	3.0 (1.4)						

	5-Way 3-Position Valves, Double Pressure Controlled										
ISO	Port	v	alve Model Numbe	Avg C _v	Weight						
Size	Size	Power Center	Closed Center	Open Center	Avg C _v	lb (kg)					
1	1/4 - 3/8	-	W6557A2411	W6557A2417	1.0	0.8 (0.4)					
2	3/8 - 1/2	W6557A3901	W6557A3411	W6557A3417	2.3	1.5 (0.7)					
3	1/2 - 3/4	W6557A4900	W6557A4411 W6557A441		3.4	3.0 (1.4)					
$\begin{array}{c} 4 & 2 \\ 14 \\ W_{-} & 12 \\ 5 & 13 \end{array}$			$\frac{14}{M_{T}} \underbrace{\downarrow}_{T} \underbrace{\downarrow}_{$	M	4 2 14 W51 3 Open Co	12					

* Sub-bases and sub-base manifolds ordered separately, refer to page A2.14-15 or page A2.17 when used with serial bus system.

0

0

0

0

Valve Dimensions - inches (mm)

ISO Size 1

ISO Size 2

ISO Size 3

0

Accessories ordered separately, refer to page A2.16 or page A2.18-19 when used with serial bus system.

STANDARD SPECIFICATIONS (for valves on this page):

Construction: Spool and sleeve. Mounting Type: Base. Ambient/Media Temperature: 40° to 175°F (4° to 80°C). For other temperature ranges, consult ROSS. Flow Media: Filtered air. Inlet Pressure: *Size 1 models:* 30 to 150 psig (2 to 10 bar); *Size 2 & 3 models:* 15 to 150 psig (1 to 10 bar). All sizes also available up to 232 psig (16 bar). **Pilot Supply:** Internal/external supply selected automatically. Required pressure at least 30 psig (2 bar).

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



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Α

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4.86 (123.5)

5.93 (150.6)

6.75 (171.5)

2.71

(68.8)

2.77

(70.4)

3.18

(80.8)



2.00 (50.8)

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4

2.54

(64.5)

0

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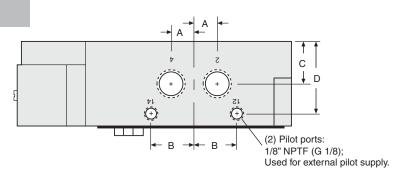
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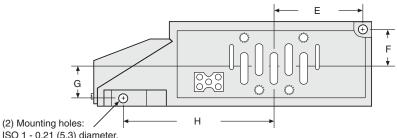
Sub-Bases

Side and Bottom-Ported Sub-Bases

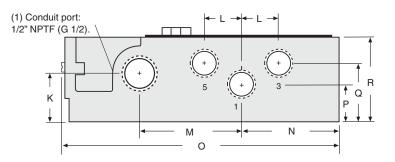
ISO Size	Port Threads	Port Size	Sub-Base Model Number
	NPT	1/4Side	949N91
	NPT	1/4 Side/Bottom	971N91
	NPT	3/8 Side	950N91
1	NPT	3/8 Side/Bottom	972N91
	G	1/4 Side	D949N91
	G	3/8 Side	D950N91
	NPT	3/8 Side	951N91
	NPT	3/8 Side/Bottom	952N91
2	NPT	1/2 Side	953N91
	NPT	1/2 Side/Bottom	954N91
	G	1/2 Side	D953N91
	NPT	1/2" Side	955N91
	NPT	1/2" Side/Bottom	956N91
	NPT	3/4" Side	957N91
3	NPT	3/4" Side/Bottom	958N91
3	G	1/2 Side	D955N91
	G	1/2 Side/Bottom	D956N91
	G	3/4 Side	D957N91
	G	3/4 Side/Bottom	D958N91

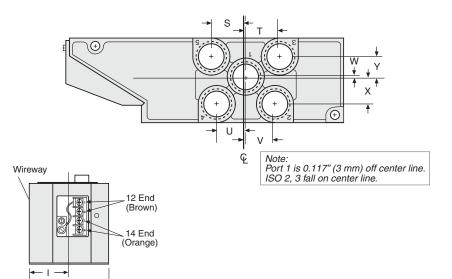
	Sub-Base Din	nensions incl	nes (mm)
	ISO 1	ISO 2	ISO 3
Α	0.5 (13)	0.6 (16)	0.8 (21)
В	1.0 (26)	1.3 (33)	1.8 (45)
С	0.8 (21)	1.2 (31)	1.3 (34)
D	1.5 (38)	1.9 (49)	2.7 (70)
Е	1.6 (39)	2.3 (57)	2.5 (63)
F	0.9 (23)	1.1 (29)	1.5 (39)
G	0.9 (23)	1.1 (29)	1.4 (36)
Н	3.6 (92)	4.3 (108)	5.4 (137)
Т	1.1 (29)	1.4 (35)	1.8 (45)
J	2.3 (58)	2.8 (70)	3.5 (90)
К	0.9 (24)	1.5 (37)	1.8 (47)
L	0.9 (22)	1.1 (27)	1.5 (38)
М	2.4 (60)	3.0 (75)	4.1 (104)
Ν	1.8 (46)	2.5 (64)	2.7 (69)
0	6.5 (164)	7.8 (197)	9.3 (235)
Р	0.8 (21)	1.1 (28)	1.3 (34)
Q	1.3 (34)	1.7 (44)	2.0 (51)
R	1.9 (47)	2.4 (60)	3.3 (85)
S	0.8 (21)	1.1 (27)	1.6 (42)
т	1.1 (27)	1.1 (27)	1.6 (42)
U	0.5 (13)	0.9 (22)	1.1 (27)
V	0.6 (15)	0.9 (22)	1.1 (27)
W	0.3 (8)	0.1 (3)	0.8 (20)
Х	0.7 (17)	0.8 (20)	0.8 (20)
Y	0.6 (16)	0.9 (20)	0.8 (20)





ISO 1 - 0.21 (5.3) diameter. ISO 2, 3 - 0.25 (6.4) diameter.





Assembled manifolds also available, consult ROSS.

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.

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Bottom or End-Ported Manifolds

Ma	Manifold Station Assembly Numbers*							
ISO SIze	Part Number**							
4	1/4" End/Bottom	959N91						
1	3/8" End/Bottom	960N91						
	3/8" End/Bottom	961N91						
2	1/2" End/Bottom	962N91						
3	1/2" End/Bottom	963N91						
	3/4" End/Bottom	964N91						
*	· · · · · · · · · · · · · · · · · · ·							

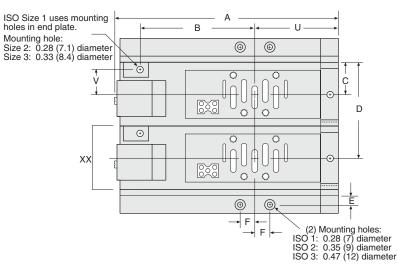
*Each manifold station assembly includes a manifold assembly, socket head screws, nuts and seals. **NPT port threads. For BSPP threads, add a "D" prefix to the model number, e.g., D959N91.

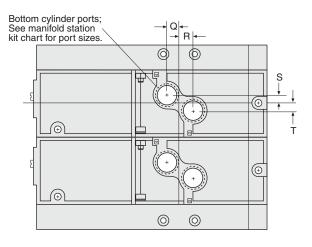
End Station Kit Numbers*									
ISO SIze	Ize Port Size Part Number**								
1 3/8" 493N86									
2	1/2"	494N86							
3	3 1" 495N86								
	*Each end station kit includes left and right end								

plates, socket head screws, nuts and seals. **NPT port threads. For BSPP threads, add a "D" prefix to the model number, e.g., D493N86.

	Manifold Dim	ensions inches	s (mm)
	ISO 1	ISO 2	ISO 3
Α	7.2 (183)	9.0 (229)	10.6 (270)
В	4.9 (125)	6.0 (152)	7.1 (180)
С	1.0 (26)	1.3 (33)	1.7 (43)
D	3.1 (79)	3.9 (100)	5.1 (128)
Е	0.6 (14)	0.6 (16)	0.6 (15)
F	0.6 (14)	0.7 (17)	1.0 (26)
G	1.3 (34)	1.7 (42)	1.8 (46)
Н	1.0 (25)	1.2 (30)	1.2 (31)
I	1.1 (28)	1.4 (35)	2.1 (52)
J	2.5 (64)	3.1 (79)	4.1 (104)
К	1.2 (31)	1.6 (40)	1.7 (42)
L	0.9 (22)	1.0 (25)	1.2 (30)
М	0.5 (13)	0.6 (16)	0.8 (21)
Ν	2.1 (53)	2.6 (67)	3.4 (86)
0	2.2 (55)	2.6 (66)	3.1 (78)
Р	0.6 (16)	0.9 (22)	0.8 (20)
Q	0.5 (13)	0.6 (15)	0.7 (18)
R	0.5 (13)	0.6 (15)	0.8 (21)
S	0.3 (7)	0.3 (8)	0.5 (13)
Т	0.3 (7)	0.3 (8)	0.5 (12)
U	2.0 (51)	2.8 (67)	3.1 (79)
V		1.0 (26)	1.3 (31)

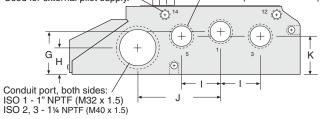
holes in end plate.



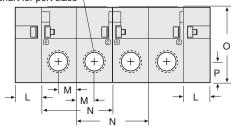


(2) Pilot ports: 1/8" NPTF (G 1/8); Used for external pilot supply.

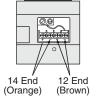
(3) Side ports, both sides; See end plate kit chart for port sizes.



(2) Side cylinder ports: See manifold block kit chart for port sizes \



View XX with conduit cover removed



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for ISO 5599/II Valves W65 Series

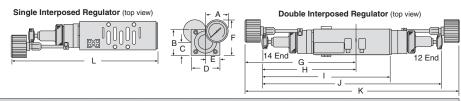
Accessories

NOTE: Accessories from this page are to be used only with sub-bases and manifolds on page A2.14-15.

Interposed Regulators

The interposed regulator controls the pressure through the base-mounted valve. These interposed devices are "sandwich" style, mounting between a valve and base or manifold. When using a dual interposed regulator for a W65 Series solenoid valve, the valve must be externally piloted (port 14).

WARNING: Double interposed regulators will reverse output ports, the 12 solenoid will pressurize the 4 port, the 14 solenoid will pressurize the 2 port which may cause unexpected, potentially dangerous cylinder movement at valve pressurization.



ISO	Model									inches (mm)			
Size	Number	Α	В	С	D	E	F	G	н	I	J	К	L
1 (Sgl.)	965N91	1.6 (39)	1.8 (45)	0.9 (23)	1.7 (43)	0.9 (22)	2.5 (63)	6.2 (157)	7.2 (182)	8.0 (204)	11.6 (295)	13.6 (345)	9.0 (229)
1 (Dbl.)	966N91	1.6 (39)	1.8 (45)	0.9 (23)	1.7 (43)	0.9 (22)	2.5 (63)	6.2 (157)	7.2 (182)	8.0 (204)	11.6 (295)	13.6 (345)	9.0 (229)
2 (Sgl.)	967N91	1.6 (39)	1.8 (45)	0.9 (23)	2.0 (51)	1.0 (26)	2.5 (63)	6.5 (166)	7.5 (191)	9.0 (229)	12.6 (320)	14.6 (370)	10.0 (254)
2 (Dbl.)	968N91	1.6 (39)	1.8 (45)	0.9 (23)	2.0 (51)	1.0 (26)	2.5 (63)	6.5 (166)	7.5 (191)	9.0 (229)	12.6 (320)	14.6 (370)	10.0 (254)
3 (Sgl.)	969N91	2.1 (52)	2.7 (67)	1.3 (34)	2.6 (66)	1.3 (33)	3.4 (85)	9.5 (242)	8.0 (203)	10.6 (270)	18.2 (463)	15.2 (386)	13.0 (330)
3 (Dbl.)	970N91	2.1 (52)	2.7 (67)	1.3 (34)	2.6 (66)	1.3 (33)	3.4 (85)	9.5 (242)	8.0 (203)	10.6 (270)	18.2 (463)	15.2 (386)	13.0 (330)

Flow Control Kits

The interposed flow control independently adjusts the speed of a cylinder's extend and retract motions. This action is achieved by throttling the flow of exhaust air through ports 3 and 5 by means of a separate needle valve across each of these ports. These interposed devices are "sandwich" style, mounting between a valve and a base or manifold.

ISO	Part	Dimen	sions inch	es (mm)	B
Size	Number	Α	В	С	
1	1371N77	0.9 (24)	3.8 (97)	1.7 (43)	
2	1372N77	1.3 (33)	5.1 (130)	2.0 (51)	
3	1373N77	1.6 (41)	5.6 (142)	2.6 (66)	

Blank Station Kits

ISO Size 1 2 3 A blank station plate is used to cover the top of a manifold 1383N77 1382N77 Kit Number 1381N77 station not in use. **ISO Size** 1 2 3 **Blocking Disk Kits** Kit Number 1376N77 1378N77 1380N77 A blocking disk closes the ports between manifold stations. Pilot Port Blocking Plug **ISO Size** 1 2 3 1375N77 1377N77 1379N77 Kit Number The pilot blocking plug blocks the pilot ports between manifold stations.

	 Left Manifold ISO Size	Right Manifold ISO Size	Part Number
Transition Plates	1	2	1387N77
	2	1	1388N77
To bank different manifold sizes together.	2	3	1389N77
	3	2	1390N77

Silencers

Port	Thread	Mode	l Number	Avg.	Avg. Dimensions inches (mm)		Weight		
Size	Туре	NPT Threads	BSPT Threads	Cv	Α	В	lb (kg)	r- Δ	
1/4	Male	5500A2003	D5500A2003	1.2	0.9 (21)	2.2 (55)	0.1 (0.1)		1
3/8	Male	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)	() · · · · ·	EN .
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)	B	
1	Male	5500A6003	D5500A6003	14.6	2.0 (51)	5.4 (138)	0.6 (0.3)		
Pressu	ire Rang	e: 0 to 150 psig	g (0 to 10.3 bar) ma	aximum	Flow Mee	dia: Filtered a	uir.		

IMPORTANT NOTE: Please read carefully and thoroughly all of the CAUTIONS, WARNINGS on the inside back cover.



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Single Sub-Bases & Modular Sub-Base Manifolds

		H	OW T	O ORE	<u>ER</u>				
	(Choose your o	ptions (in	red) to	configure	e your	valve model numb	oer.)		
	R	PS40		5	5	M C F	Ρ		
			PS4011			E	Enclosure	es / Lead	Length
			PS4111			J [†] Cir	rcuit Boar	d, Single <i>I</i>	Address
	-		PS4211			M [†] Circi	uit Board	, Double A	Address
						+ Not Available with Su	ubbase Kit	s.	
						Note: When using the l or "M" option: 12 volts DC - Maximur 24 volts DC - Maximur 120 volts AC - Coils lim available in the connectc 19-Pin Brad Harrison = 240 volts AC - Must use Wires or Terminal Blocks	m number m number nited by the or (25-Pin 16, 12-Pin e "A" or "C	of coils is of coils is number o D-Sub = 2- M23 = 8) C" Option, I	13 21 of pins 4 coils, Lead
Mountin	ng Base Style / Port Size		Mountir	ng Base St	yle / Po	ort Size		Mountir	ng Base Style / Port Size
	Sub-base: 3/8 NPT Side Ports	15				PT Side Ports	17		Sub-base: 3/4 NPT Side Ports 19
-	Sub-base: 3/8 BSPP Side Ports	16*	2			SPP Side Ports	18*	ŝ	Sub-base: 3/4 BSPP Side Port 10*
ISO Size	Manifold: 3/8 NPT End Ports	55	Size			PT Bottom / End Port	27	Size	Sub-base: 3/4 NPT Bottom / End Port 29
ISO	Manifold: 3/8 BSPP End Ports	56*	ISO			SPP Bottom / End Port	28*	ISO	Sub-base: 3/4 BSPP Bottom / End Port 20*
	Manifold: 3/8 NPT Bottom / End Port	65 [†]			.,	T Bottom / End Port	67		Manifold: 3/4 NPT Bottom / End Port 69
	Manifold: 3/8 BSPP Bottom / End Port	66*†		ivianitold:	1/2 RS	PP Bottom / End Port	68*		Manifold: 3/4 BSPP Bottom / End Port 60*

*BSPP ISO 1179 Specifications. *BSPP ISO 1179 Specifications. *BSPP ISO 1179 Specifications. *BSPP ISO 1179 Specifications.

Sub-Base Kits

Automotive Connectors Mounted in 1/2" Conduit Port

- 3-Pin Wired for Single Solenoid
- 4-Pin / 5-Pin Wired for Double Solenoid







Sub-Base Manifold Kits

Automotive Connectors

Mounted in Individual Manifold Conduit Cover

- 3-Pin Wired for Single Solenoid
- 4-Pin / 5-Pin Wired for Double Solenoid







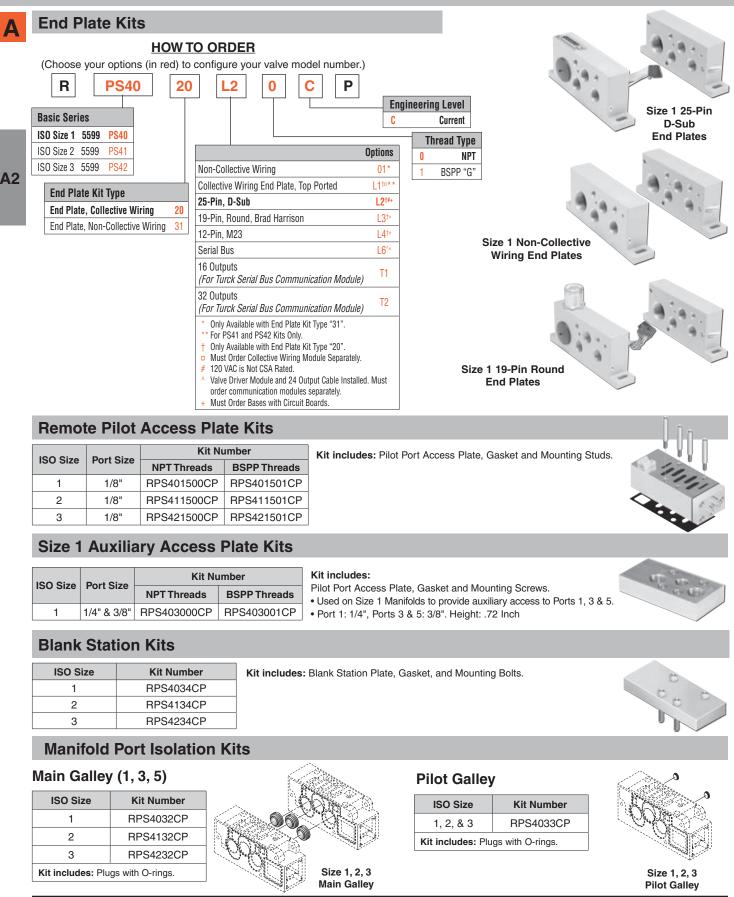
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End Plate Kits & Accessories

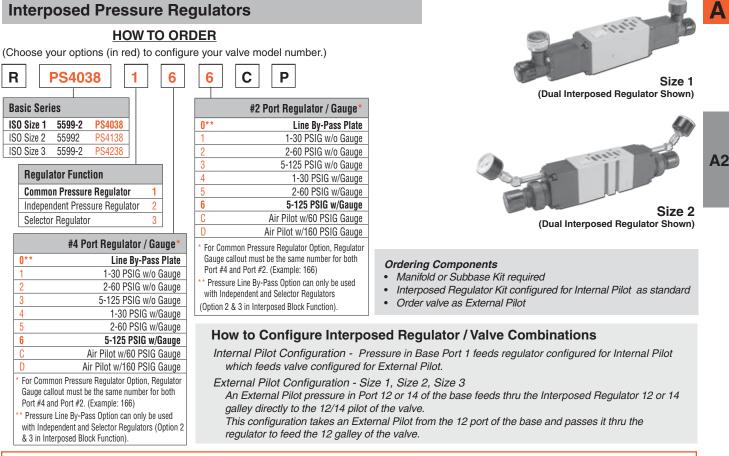
for ISO 5599/II Valves W65 Series





Accessories

for ISO 5599/II Valves W65 Series



WARNING: Double interposed regulators will reverse output ports, the 12 solenoid will pressurize the 4 port, the 14 solenoid will pressurize the 2 port which may cause unexpected, potentially dangerous cylinder movement at valve pressurization.

Gauge Adapter Kit

Description	Part Number	
Gauge Kit	RPS5651160P	Included with all Size 00 Regulators. Both kits are required on all
1/8" Female to 1/8" Female Coupling	R207P-2*	Size 0 & 00 Regulators when the Regulator is on the last Station
1/8" Male to 1/8" Male Long Nipple	RVS215PNL-2-15*	on the Right (14) End.
* Included in Gauge Kit RPS5651160P.		

Interposed Flow Controls

ISO Size	Part Number	Both adjustment screws are located on the 12 end of the unit. Interposed Flow Control mounts with its own studs, which means the valve uses standard bolts for mounting.
1	RPS4035CP	Interposed Flow Control is not to be used as a shut off device and is not bubble tight when needles are fully turned down
2	RPS4135CP	A Interposed Flow Control and Common Port Interposed Regulator may be sandwiched together on a Manifold or Sub-Base.
3	RPS4235CP	The Interposed Flow Control MUST be located between the manifold/subbase and the Common Port Interposed Regulator.

Silencers

Port	Thread	Mode	el Number	Avg.	Dimension	s inches (mm)	Weight		
Size	Туре	NPT Threads	BSPT Threads	Cv	Α	В	lb (kg)		1
3/8	Male	5500A3013	D5500A3013	2.7	0.9 (21)	2.2 (55)	0.1 (0.1)		in the
1/2	Male	5500A4003	D5500A4003	4.7	1.3 (32)	3.6 (91)	0.2 (0.1)	B	e
3/4	Male	5500A5013	D5500A5013	5.1	1.3 (32)	3.6 (91)	0.2 (0.1)		
Pressu	ire Rang	e: 0 to 150 psig	g (0 to 10.3 bar) max	kimum.	Flow Medi	a: Filtered ai	r.		



Standard Specifications

The standard specifications for the products on each page of this catalog are given on the same page or referenced. For solenoid pilot valves, models with internal pilot supply are listed. Most models are also available for use with external pilot supply or have a built-in pilot supply selector valve.

The products in this catalog are intended for use in industrial pneumatic systems. Most products are adaptable to other uses and conditions not covered by the standard specifications given in this catalog. Weights shown are approximate and are subject to change. Dimensions given, unless otherwise noted, are envelope dimensions (not for mounting). Consult ROSS for further information.

Port Threads

Ports of valves and bases described in this catalog have NPT (ANSI B2.1) threads. Other thread types can be specified by putting an appropriate prefix letter on the model or part number when ordering.

Thread Types	by	Model	Prefix	Letter
---------------------	----	-------	--------	--------

None	NPT
C*	_
D	G
J	ISO
S	NPT
	C* D J

* Used only for filters, regulators, lubricators.

ISO 228 threads superseds BSPP, G and JIS thread types.

Flow Ratings

Flow ratings are expressed as C_v where $C_v = 1$ corresponds to a steady state air flow of approximately 32 scfm under the following conditions:

Inlet pressure = 100 psig (6.7 bar) Pressure drop = 10 psi (0.69 bar) Air temperature = $68^{\circ}F$ (20°C) Relative humidity = 36%

Note: Because widely differing test standards are used to measure C_v values, the figures given in this catalog should not be used to compare ROSS valves with those of other makers. The C_v ratings given here are intended only for use with performance charts published by ROSS. The C_v ratings are averages for the various flow paths through the valve and are for steady flow conditions.

Approvals and Certifications

ROSS products are designed to meet a number of industrial standards, including the Canadian Standards Association (C.S.A.) guidelines. For more information on specific product approvals, contact your local distributor or ROSS.

Solenoids

All ROSS standard solenoids are rated for continuous duty (unless noted otherwise) and will operate the valve within the air pressure range specified in this catalog.

Explosion-Proof Solenoid Pilot available, for more information consult ROSS.

Voltage & Hertz

When ordering a solenoid valve, also specify the desired solenoid voltage and hertz.

Voltage	Types	by	Model	Suffix	Letter
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Voltage	Suffix Letter
120 volts AC	Z
220 volts AC	Y
12 volts DC	Н
24 volts DC	W
48 volts DC	М
90 volts DC	К
110 volts DC	Р
125 volts DC	С

Recommended Solenoid Voltages: 100-110 volts AC, 50 Hz; 100-120 volts AC, 60 Hz; 24 volts DC; 110 volts DC.

In addition, the following voltages are available:

200, 220 volts AC, 50 Hz 200, 240, 480 volts AC, 60 Hz

24, 48, 220 volts AC, 50 Hz 240 volts AC, 60 Hz

200, 220 volts AC, 50 Hz 200, 240 volts AC, 60 Hz.

For example: Model 2773B5001, 120 volts AC, 60 Hz. Model W6076B2401, 220 volts AC, 50 Hz.

Please note that not all configurations are available for all models.

For additional information or help with voltage configuration, please contact your local distributor or ROSS.

Port Identification

Valve symbols in this catalog conform to the ISO 1219-1:1991 standard of the International Organization for Standardization (ISO) and the SAE J2051 standard of the Society of Automotive Engineers (SAE) respectively.

Information or Technical Assistance

For additional information or application assistance concerning ROSS products, consult ROSS or your local ROSS distributor (see contact information on the back cover).

Order Placement

For order placement, consult ROSS or your local ROSS distributor.

For a current list of countries and local distributors, visit ROSS' website at <u>www.rosscontrols.com</u>.



PRE-INSTALLATION or SERVICE

1. Before servicing a valve or other pneumatic component, be sure that all sources of energy are turned off, the entire pneumatic system is shut off and exhausted, and all power sources are locked out (ref: OSHA 1910.147, EN 1037).

2. All ROSS products, including service kits and parts, should be installed and/or serviced only by persons having training and experience with pneumatic equipment. Because any installation can be tampered with or need servicing after installation, persons responsible for the safety of others or the care of equipment must check every installation on a regular basis and perform all necessary maintenance.

3. All applicable instructions should be read and complied with before using any fluid power system in order to prevent harm to persons or equipment. In addition, overhauled or serviced valves must be functionally tested prior to installation and use. If you have any questions, call your nearest ROSS location listed on the cover of this document.

4. Each ROSS product should be used within its specification limits. In addition, use only ROSS parts to repair ROSS products.

WARNING: Failure to follow these directions can adversely affect the performance of the product or result in the potential for human injury or damage to property.

FILTRATION and LUBRICATION

5. Dirt, scale, moisture, etc. are present in virtually every air system. Although some valves are more tolerant of these contaminants than others, best performance will be realized if a filter is installed to clean the air supply, thus preventing contaminants from interfering with the proper performance of the equipment. ROSS recommends a filter with a 5-micron rating for normal applications.

6. All standard ROSS filters and lubricators with polycarbonate plastic bowls are designed for compressed air applications only. Do *not* fail to use the metal bowl guard, where provided, to minimize danger from high pressure fragmentation in the event of bowl failure. Do not expose these products to certain fluids, such as alcohol or liquefied petroleum gas, as they can cause bowls to rupture, creating a combustible condition, hazardous leakage, and the potential for human injury or damage to property. Immediately replace a crazed, cracked, or deteriorated bowl. When bowl gets dirty, replace it or wipe it with a clean dry cloth.

7. Only use lubricants which are compatible with materials used in the valves and other components in the system. Normally, compatible lubricants are petroleum based oils with oxidation inhibitors, an aniline point between 180°F (82°C) and 220°F (104°C), and an ISO 32, or lighter, viscosity. Avoid oils with phosphate type additives which can harm polyurethane components, potentially leading to valve failure which risks human injury, and/or damage to property.

AVOID INTAKE/EXHAUST RESTRICTION

8. Do not restrict the air flow in the supply line. To do so could reduce the pressure of the supply air below the minimum requirements for the valve and thereby cause erratic action.

9. Do not restrict a valve's exhaust port as this can adversely affect its operation. Exhaust silencers must be resistant to clogging and must have flow capacities at least as great as the exhaust capacities of the valves. Contamination of the silencer can result in reduced flow and increased back pressure.

WARNING: ROSS expressly disclaims all warranties and responsibility for any unsatisfactory performance or injuries caused by the use of the wrong type, wrong size, or an inadequately maintained silencer installed with a ROSS product.

POWER PRESSES

10. Mechanical power presses and other potentially hazardous machinery using a pneumatically controlled clutch and brake mechanism must use a press control double valve with a monitoring device. A double valve without a self-contained monitoring device should be used only in conjunction with a control system which assures monitoring of the valve. All double valve installations involving hazardous applications should incorporate a monitoring system which inhibits further operation of the valve and machine in the event of a failure within the valve mechanism.

ENERGY ISOLATION/EMERGENCY STOP

11. Per specifications and regulations, ROSS **L-O-X**[®] and **L-O-X**[®] with **EEZ-ON**[®] operation products are defined as energy isolation devices, NOT AS EMERGENCY STOP DEVICES.

STANDARD WARRANTY

All products sold by ROSS CONTROLS are warranted for a one-year period [with the exception of all Filters, Regulators and Lubricators ("FRLs") which are warranted for a period of seven years] from the date of purchase to be free of defects in material and workmanship. ROSS' obligation under this warranty is

limited to repair or replacement of the product or refund of the purchase price paid solely at the discretion of ROSS and provided such product is returned to ROSS freight prepaid and upon examination by ROSS is found to be defective. This warranty becomes void in the event that product has been subject to misuse, misapplication, improper maintenance, modification or tampering.

THE WARRANTY EXPRESSED ABOVE IS IN LIEU OF AND EXCLUSIVE OF ALL OTHER WARRANTIES AND ROSS EXPRESSLY DISCLAIMS ALL OTHER WARRANTIES EITHER EXPRESSED OR IMPLIED WITH RESPECT TO MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. ROSS MAKES NO WARRANTY WITH RESPECT TO ITS PRODUCTS MEETING THE PROVISIONS OF ANY GOVERNMENTAL OCCUPATIONAL SAFETY AND/OR HEALTH LAWS OR REGULATIONS. IN NO EVENT IS ROSS LIABLE TO PURCHASER, USER, THEIR EMPLOYEES OR OTHERS FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES WHICH MAY RESULT FROM A BREACH OF THE WARRANTY DESCRIBED ABOVE OR THE USE OR MISUSE OF THE PRODUCTS. NO STATEMENT OF ANY REPRESENTATIVE OR EMPLOYEE OF ROSS MAY EXTEND THE LIABILITY OF ROSS AS SET FORTH HEREIN.

