PRODUCT DATA SHEET INFORMATION



MOLD OPEN/CLOSE AND BLOW HEAD ON/OFF

Features:

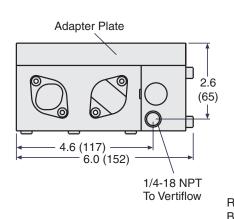
- High speed poppet construction
- Constant repeatability
- Low-friction seat seals
- Non-lube
- · Specialized low-wear body coating extends seal life
- Separate Mold open/close valve available
- Built-in pressure boosters
- Includes Kick-Off function with two mounting options

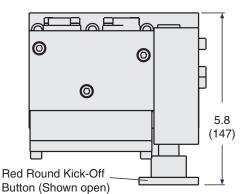


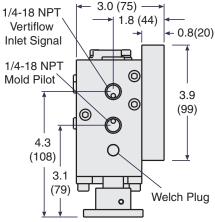
Mold Open/Close Valve (Right Hand) with Red, Round Kick-Off Button

Mold Open/Close and Blow Head On/Off			
Description	Model Number		
Mold Open/Close with Right Hand Kick-Off and Adapter Plate	2156A3903		
Blow Head On/Off with Left Hand Kick-Off and Adapter Plate	2156A3904		
Mold Open/Close with Right Hand Kick-Off without Adapter Plate	2156A3906		
Blow Head On/Off with Left Hand Kick-Off without Adapter Plate	2156A3907		

Dimensions - inches (mm)







Standard Specifications:

Construction: Poppet.

Ambient Temperature: 0 to 300°F (-17 to 150°C). **Media Temperature:** 0 to 300°F (-17 to 150°C).

Flow Media: Filtered air.

Inlet Pressure: 30 to 150 psig (2 to 10 bar).

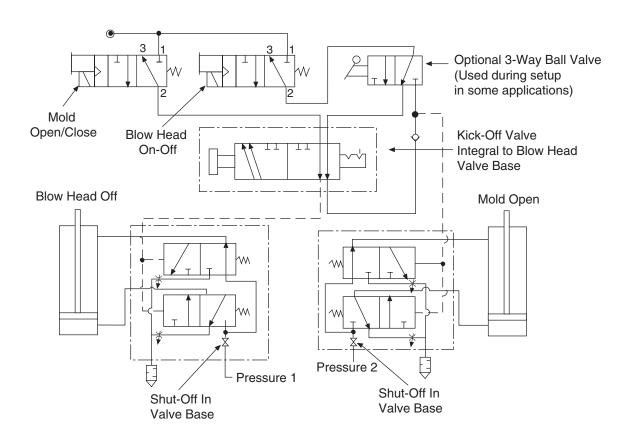


Applications: IS Glass Machines.

ROSS CONTROLS® www.rosscontrols.com



Typical Circuit



ROSS VALVES FOR IS GLASS MACHINES:

- 21-Valve Block
- Blow Head On/Off
- Blow Mold Vacuum
- Blow Pistol
- Cartridge Valve, Open or Closed
- Counterblow Vacuum or Hi-Lo Pressure
- Final Blow, Settle Blow, Finish Cooling, Blow Off
- Mold Open/Close
- Plunger Up or Down, Cooling
- Proportional Valve
- Pusher

Your local ROSS distributor is:





WARRANTY, CAUTIONS and WARNINGS

Standard ROSS warranty, cautions and warnings apply, available upon request or at www.rosscontrols.com.

ROSS CONTROLS	USA	Tel: Tech. Svs. 1-888-TEK-ROSS / Cust. Svs. 1-800-GET-ROSS	web site: www.rosscontrols.com	
ROSS EUROPA GmbH	Germany	Tel: 49-6103-7597-0	web site: www.rosseuropa.com	
ROSS ASIA K.K.	Japan	Tel: 81-42-778-7251	web site: www.rossasia.co.jp	
ROSS UK Ltd.	UK	Tel: 44-1543-671495	web site: www.rossuk.co.uk	
ROSS SOUTH AMERICA Ltda.	Brazil	Tel: 55-11-4335-2200	email: vendas@rosscontrols.com	
ROSS CONTROLS INDIA Pvt. Ltd.	India	Tel: 91-44-2624-9040	email: ross.chennai@rosscontrols.com	
ROSS CONTROLS (CHINA) Ltd.	China	Tel: 86-21-6915-7961	web site: www: rosscontrolschina.com	
ROSS FRANCE S.A.S.	France	Tel: 33-1-49-45-65-65	web site: www.rossfrance.com	
ROSS CANADA	Canada	Tel: 1-416-251-7677 (416-251-ROSS)	web site: www.rosscanada.com	
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